

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 1 of 18

Prepared by : Shenzhen Tuozhu Technology Co., Ltd.
制作者 : 深圳拓竹科技有限公司

Address : 903, West Zone, Hengchang Science and Technology Building, No. 2228
Linhai Avenue, Nanshan Street, Qianhai Shengang Cooperation Zone,
Shenzhen
地址 : 深圳市前海深港合作区南山街道临海大道 2228 号恒昌科技大厦西区 903

Tel : 0755-86575393
电话 :

Report Number : SDS20250724A00
报告编号 :

Date of Conduct : Jul. 24. 2025
制作日期 : 2025 年 07 月 24 日

Date of Report : Jul. 24. 2025
报告日期 : 2025 年 07 月 24 日

Shenzhen Tuozhu Technology Co., Ltd.

深圳拓竹科技有限公司

Preparation

编制:

米酒

Review

审核:

史迪仔

Approval

签发:

页莱

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 2 of 18

1 - Identification of the substance /preparation and of the company/undertaking 第一章 化学品及企业标识

Product identifier

产品标识

Product name : Bambu PLA Basic

产品名称 : 3D 打印线材

Model : A00-xx(xx stands for any suffix)

型号 : A00-xx (xx 代表任意后缀)

Unique Formula : N/A

Identifier(UFI)

唯一配方标识符

Export to : /

出口国

CAS No. : Refer to section 3
见第三章

EC No. : Refer to section 3
见第三章

Relevant identified uses of the substance or mixture and uses advised against

有关的确定的物质或混合物的用途和建议不适合的用途

Relevant identified uses : 3D printing filament

有关已确定用途 : 3D 打印线材

Uses advised against

使用建议 : /

Details of the supplier of the safety data sheet

安全技术说明书提供者的详情

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 3 of 18

Manufacturer : Shenzhen Tuozhu Technology Co., Ltd.
制造商 : 深圳拓竹科技有限公司
Address : 903, West Zone, Hengchang Science and Technology Building, No. 2228 Linhai Avenue, Nanshan Street, Qianhai Shengang Cooperation Zone, Shenzhen
地址 : 深圳市前海深港合作区南山街道临海大道 2228 号恒昌科技大厦西区 903
Telephone/电话 : 0755-86575393
E-mail address : /
电子邮件地址
Emergency phone : /
紧急通信电话

2 - Hazards Identification

第二章危险性概述

Hazard Classification

危险性类别

In accordance with regulation (EC) No. 1272/2008(CLP), Classification of the substance or mixture
根据(EC) No. 1272/2008(CLP)标准, 物质或混合物分类的分类

Not classified.

没有分类

For the full text of the health note (H-) mentioned in this section, see section 16.

本部分提及的健康说明 (H-)全文请见第16部分。

Label elements

标签要素

Hazard pictograms : No symbol.
象形图 : 无危险图标
Warning words : No signal word
警示词 : 无警示词
Danger statement : None
危险申明 : 无
Preventive measures : None
预防措施 : 无
Response : None

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 4 of 18

事故响应	无
Storage	: None
安全储存	无
Disposal	: None
废弃处置	无
health hazard	: None
健康危害	无
Environment hazard	: None
环境危害	无
Physical and chemical hazards	: None
物理和化学危害	无
Other hazards	: The mixture does not contain PBT/vPvB substance
其他危害	该混合物不含 PBT/vPvB 物质。 The mixture does not contain endocrine disruptors 该混合物不含内分泌干扰物。

3 - Composition / Information on Ingredients

第三章 成分/组成信息

Substance or Preparation: Preparation

物质 ☐ 混合物 ☒

Component/Substance 成分/物质	% by wt	CAS Number CAS 号	EINECS Number EC 号	CLP Classification n CLP 分类	Specific Concentration limits, M-Factors, Acute Toxicity Estimates (ATE)特定 浓度极限值, M 因子急性 毒性估计 (ATE)
Polylactic acid 聚乳酸	95-99	26023-30-3	N/A	None 无	None 无
Additive 添加剂	1-5	N/A	N/A	None 无	None 无

Note: CAS Number is Chemical Abstract Service Registry Number.

注: CAS 编号表示化学文摘服务登记编号。

EINECS Number is EUROPEAN Inventory of Existing Commercial Chemical Substance.

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 5 of 18

EC 编号表示欧洲现有商业化学品目录编号。

N/A = not applicable. N/A表示不适用。

4 - First Aid Measures

第四章 急救措施

Description of first aid measures

急救措施的说明

If inhaled : If breathed in, remove to fresh air immediately. Keep the respiratory tract smooth. Use oxygen if available. Get medical aid.

吸入 如果吸入，迅速脱离现场至空气新鲜处。保持呼吸道通畅。如有必要，给予输氧。就医。

In case of skin contact : Rinse with clear water.

皮肤接触 用清水冲洗。

In case of eye contact : If contact with eyes, Rinse with plenty of water or normal saline.

眼睛接触 如果接触到眼睛，用大量清水或生理盐水冲洗。

If swallowed : Never give anything by mouth to an unconscious person. Rinse mouth with water. Get medical aid at once.

食入 切勿给失去知觉者喂食任何东西。用水漱口。立刻就医。

Most important symptoms and effects, both acute and delayed : No data available

主要症状和影响，急性和迟发效应 无可用数据。

Indication of any immediate medical attention and special treatment needed : Transfer patients to a safe place. Consult a doctor. Present this chemical safety data sheet to the doctor on site.

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 6 of 18

及时的医疗处理和所需的特殊处理的说明和指示

将患者转移到安全的场所。咨询医生。出示此化学品安全技术说明书给到现场的医生看。

5 - Fire-Fighting Measures

第五章 消防措施

Extinguishing media

灭火介质

Suitable : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

extinguishing media

灭火方法及灭火剂

用水雾，耐醇泡沫，干粉或二氧化碳灭火。

Special hazards : No data available.

arising from the

substance or

mixture

源于此物质或混合物的

特别的危害

无可用数据

Combustion

No data available.

Products

燃烧产物

无可用数据

Advice for

firefighters

As soon as possible, remove the goods from fire to open place. For small fires, use dry chemical, carbon dioxide, water spray or alcohol-resistant foam. For large fires, Standing on the windward, use water spray, fog, or alcohol-resistant foam. Use water spray to cool fire-exposed containers.

给消防员的建议

尽快将货物从火中移开。对于小火，使用干粉，二氧化碳，水喷雾或耐酒精泡沫。对于大型火灾，站在迎风，使用水喷雾，雾，或耐酒精泡沫。用水喷雾冷却暴露在火中的容器。

Further information : Wear suitable protective clothing, gloves, eye/face protection and self-contained breathing apparatus in pressure-demand,MSHA/NIOSH (approved or equivalent), and full protective gear.

进一步信息

在压力要求下穿戴合适的防护服、手套、眼/面保护和自备呼吸器，MSHA/NIOSH（认可或等效）和全防护装置。

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 7 of 18

6 - Accidental Release Measures

第六章 泄露应急处理

Personal precautions, protective equipment and emergency procedures	:	Avoid inhaling aerosol or gas. Ensure adequate ventilation. Evacuate people to a safe area.
作业人员防护措施、防护装备和应急处置程序		避免吸入气雾或气体，保证充分的通风，将人员疏散到安全区域。
Environmental precautions	:	No special environmental prevention requirements.
环境保护措施		无特别的环境预防要求。
Methods and materials for containment and cleaning up	:	Contain spillage, soak up residue with an absorbent such as dry quicksand and then collect with an electrically protected vacuum cleaner or by wet-brushing and place in container for disposal according to local regulations.
泄漏化学品的收容、清除方法及所使用的处置材料		围堵溢出，用吸附材料如干砂等吸附，用防电真空清洁器或湿刷子将溢物收集起来，并放置到容器中去，根据当地规定处理。
Reference to other sections	:	For disposal see section 13.
参考其他部分		丢弃处理请参阅第 13 章。

7 - Handling and Storage

第七章 操作处置与储存

Precautions for safe handling	:	No special operation opinions are required.
安全操作的注意事项		无需特殊的操作意见。

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 8 of 18

Conditions for safe storage, including any incompatibilities	:	Store in a closed container when possible to prevent accidental dust generation and to prevent possible product contamination. Protect containers from physical damage. Keep dry and isolated from acids, caustics, halogenated compounds and oxidizers. Do not store near combustible materials. Guard against dust accumulation and dust becoming airborne. Keep container tightly closed in a cool, well-ventilated place. Keep the sample as a easy identification. Equip with relevant type and quantities of the extinguishment instruments.
安全储存的条件,包括任何不兼容性		尽可能存放在密闭的容器中,以防止意外的灰尘产生并防止可能的产品污染。保护容器免受物理损坏。保持干燥,与酸,苛性碱,卤化物和氧化剂分离。不要存放在易燃材料附近。防止灰尘积聚和粉尘的空气传播。储存于阴凉,干燥,通风的库房。保持样品容易识别。配备相应品种和数量的消防器材。
Specific end use(s) 特定用途	:	No data available. 无可用数据

8 - Exposure Controls / Personal Protection 第八章 接触控制/个体防护

Allowable concentration 容许浓度	:	No data available. 无可用数据
Monitoring method 检测方法	:	No data available. 无可用数据
Components with workplace control parameters 暴露控制	:	In accordance with good industrial and safety regulations. Wash hands before rest and at the end of work. 按照良好工业和安全规范操作。休息前和工作结束时洗手。
Personal protective equipment 个体防护装备	:	It is not necessary to use protective equipment under normal conditions. 正常条件下没有必要使用防护装备。
Eye Protection 眼睛防护	:	It is not necessary to use protective equipment under normal conditions. 正常条件下没有必要使用防护装备。

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 9 of 18

Skin protection	:	It is not necessary to use protective equipment under normal conditions.
皮肤保护		正常条件下没有必要使用防护装备。
Body Protection	:	It is not necessary to use protective equipment under normal use conditions.
身体保护		正常条件下没有必要使用防护装备。
Respiratory protection	:	It is not necessary to use protective equipment under normal use conditions.
呼吸系统防护		正常条件下没有必要使用防护装备。
Other protection	:	None
其他防护		无

9 - Physical and Chemical Properties 第九章 理化特性

Physical state:	:	Thread	Odor	:	No data available.
物理形态		线	气味		无可数据
Color	:	No data available.	pH	:	No data available.
颜色		无可数据	pH 值		无可数据
Melting Point	:	No data available.	Density	:	No data available.
熔点		无可数据	密度		无可数据
Boiling point or initial boiling point and boiling range	:	No data available.	Flashing Point	:	No data available.
沸点或初始沸点沸腾范围(°C)		无可数据	闪点		无可数据
Explosion Upper Limits	:	No data available.	Explosion Lower Limits	:	No data available.
爆炸上限		无可数据	爆炸下限		无可数据
Kinematic viscosity (mm²/s)	:	No data available.	Particle characteristics	:	No data available.
运动粘度(mm²/s)		无可数据	粒子特性		无可数据

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 10 of 18

Ignition temperature	:	No data available.	Decomposition temperature	:	No data available.
着火点		无可数据	分解温度		无可数据
Solubility	:	No data available.			
溶解度		无可数据			

10 - Stability and Reactivity 第十章 稳定性和反应活性

Reactivity	:	No data available.
反应活性		无可数据
Chemical stability	:	Stable under recommended storage conditions.
化学稳定性		正常情况下稳定
Conditions to avoid	:	Avoid fire, elevated temperatures. direct sunlight.
应避免的条件		避免火灾, 高温, 阳光直射
Incompatible materials	:	No data available.
禁配物		无可数据
Hazardous decomposition products	:	No data available.
危险的分解产物		无可数据

11 - Toxicological Information 第十一章 毒理学资料

Information on toxicological effects	:	No data available.
Acute Toxicity		
急性毒性		无可数据
Skin corrosion/irritation	:	No data available.
皮肤腐蚀/刺激性		无可数据
Serious eye damage/eye irritation	:	No data available.

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 11 of 18

严重眼伤害/眼刺激		无可用数据
Respiratory or skin	:	No data available.
Sensitization		
呼吸系统或皮肤致敏作用		无可用数据
Germ cell mutagenicity	:	No data available.
生殖细胞致变性		无可用数据。
Carcinogenicity	:	IARC: No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
致癌性		IARC: 该产品中不存在大于或等于 0.1%的组分被 IARC 鉴定为可能的、可能的或证实的人类致癌物。
Reproductive toxicity	:	No data available.
生殖毒性		无可用数据。
Specific target organ	:	No data available.
toxicity-single exposure		
特定靶器官毒性-单次暴露		无可用数据。
Specific target organ	:	No data available.
toxicity-repeated		
特定靶器官毒性-长期暴露		无可用数据。
Aspiration hazard	:	No data available.
吸入危害		无可用数据。
Information on other	:	The mixture does not contain endocrine disruptors
hazards Endocrine		
disrupting properties		
关于其他危险的资料内分泌干扰物		该混合物不含内分泌干扰物。
Additional information	:	No data available.
其他信息		无可用数据。

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 12 of 18

12 - Ecological Information 第十二章 生态学资料

Toxicity	:	No data available.
生态毒性		无可用数据
Persistence and degradability	:	No data available.
持久性和降解性		无可用数据
Bioaccumulative potential	:	No data available.
潜在的生物累积性		无可用数据
Mobility in soil	:	No data available.
土壤中的迁移性		无可用数据
Results of PBT and vPvB assessment	:	No data available.
PBT 和 vPvB 的结果评价		无可用数据
Endocrine disrupting properties	:	The mixture does not contain endocrine disruptors
内分泌干扰物		这种混合物不含内分泌干扰物。
Other adverse effects	:	No data available.
其他有害影响		无可用数据

13 - Disposal Considerations 第十三章 废弃处置

Waste disposal methods

废弃处置方法

Product	:	This product is not classified as hazardous waste under Regulation (EC) No. 1272/2008.
产品性质		根据法规(EC)第 1272/2008 号, 该产品不被视为危险废物。
Waste disposal methods	:	Consult relevant national and local regulations before disposal.
废弃处置方法		回收利用或参阅国家和地方有关法规。
Contaminated packaging	:	Use and recycle after cleaning.

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 13 of 18

受污染的容器和包装

清洗后使用回收。

Attention abandoned:

: Before disposal, refer to relevant national and local laws and regulations.

废弃注意事项

废弃处置前应参阅国家和地方有关法规。

14 - Transport Information

第十四章运输信息

Transport Attentions:

运输注意事项:

Please select the appropriate transportation method and corresponding transportation and storage conditions according to the nature of the chemical. The product can be transported by air, land or sea. The means of transportation should be equipped with corresponding types and quantities of fire extinguishing materials and leakage emergency treatment equipment. Do not mix with antioxidants, acids, alkali metals and amines. Prevent direct sunlight, rain and high temperature transportation.

Please refer to section 7-HANDLING AND STORAGE also, and requirements of the IATA/ICAO/PG .

请根据化学品的性质选择适当的运输方式和相应的运输和储存条件。该产品可以空运，陆运或海运方式运输。运输工具应配备相应品种和数量的灭火材料和泄漏应急处理设备。禁止与抗氧化剂，酸，碱金属和胺混合使用。防止阳光直射，雨淋和高温运输。

具体请参照ADR-RID/PG，IMO/IMDG/PG，IATA/ICAO/PG以及第七部分的要求。

Maritime transport IMDG

国际海运危险货物规则

IMDG Code

: Not hazardous goods

危险类别

非危害品

UN-Number

: /

UN 编号

Packing group

: /

包装组别

Proper shipping name

: /

运输名称

DOT regulations

运输部条例

Hazard class

: Not hazardous goods

危险类别

非危害品

UN-Number

: /

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 14 of 18

UN 编号

Packing group : /

包装组别

Proper shipping name : /

运输名称

Land transport ADR/RID(cross-border)

陆路运输条例

Hazard class : Not hazardous goods

危险类别 非危害品

UN-Number : /

UN 编号

Packing group : /

包装组别

Proper shipping name : /

运输名称

Air transport ICAO-TI and IATA-DGR

航空运输 国际民航组织和国际航空运输协会危险货物规则

ICAO-TI-II class : Not hazardous goods

危害等级 非危害品

UN/ID Number : /

联合国编号

Packing group : /

运输包装

Proper shipping name : /

合适运输名称

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

防止船舶污染国际公约 73/78 附件 II 和散装危险化学品船舶载运的建设和设备的国际代码

Not available data

无可用数据

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 15 of 18

15 - Regulatory Information 第十五章法规信息

Safety, health and environmental regulations/legislation specific for the substance or mixture
针对物质或混合物的安全、健康和环境的特别的法规/法律

German regulations concerning the classification of hazard for water(WGK) : Not listed

德国关于水危害分类的规定 (WGK) 不列入

Substance of Very High Concern (SVHC) according to Regulation (EC) No. 1907/2006 (REACH) : Not listed

REACH 法规(EC) No. 1907/2006 的高度关注物 不列入

The conditions of restrictions according to Regulation (EC) No. 1907/2006 (REACH) Article 67 and Annex XVII for the manufacturing, placing on the market and use must be observed : Not listed
法规 (EC) 1907/2006 号 (REACH) 第 67 条和附件 XVII 对制造、投放市场和使用上必须遵守的限制条件制造、投放市场和使用上必须遵守的限制条件

Regulation (EC) No. 1907/2006 (REACH) Annex XVII(requiring Authorisation for use) : Not listed

法规 (EC) 1907/2006 号 (REACH) 附件 XVII(需要授权才能使用物质) 不列入

Regulation (EC) No. 1907/2006 (REACH)-Pre-registered substance. : Not listed

法规 (EC) 1907/2006 号 (REACH) 预注册物质 不列入

Regulation (EC) No. 1005/2009 on substances that deplete the ozone layer : Not listed

法规 (EC) 1005/2009 号关于破坏臭氧层物质 不列入

Regulation (EC) No 649/2012 concerning the export and import of dangerous chemicals, Annex I : Not listed

法规 (EC) 649/2012 号关于危险化学品的出口、进口, 附录 I 不列入

ELINECS(European List of Notified Chemical Substances) : Not listed

ELINECS (欧洲化学品通报清单) 不列入

Specific provisions : No data available.

特别规定 无可数据

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 16 of 18

16 - Other Information 第十六章其他信息

ACGIH	:	American Conference of Governmental Industrial 美国政府工业学家会议
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road 欧洲关于危险国际货物公路运输的协议
CAS	:	Chemical Abstracts Service 化学文摘社
CLP	:	Classification Packaging and Labelling 分类、包装、标签
EC	:	European Commission 欧洲委员会
ECHA	:	European Chemicals Agency 欧洲化学品中心
EINECS	:	The European Inventory of Existing Commercial Chemical Substances 欧洲现有商业化学物质的目录
GHS	:	Globally Harmonised System of Classification and Labelling of Chemicals 全球化学品分类和标签制度
IARC	:	International Agency for Research on Cancer 国际癌症研究机构
IATA	:	International Air Transport Association 国际航空运输协会
IBC Code	:	International code for the construction and equipment of ships carrying dangerous chemical in bulk 散装危险化学品船舶载运的建设和设备的国际代码
ICAO	:	International Civil Aviation Organization 国际民航组织
IMDG	:	International Maritime Dangerous Goods 国际海运危险货物规则
IC50	:	Inhibitory Concentration fifty 半数抑制浓度
LC50	:	Lethal Concentration fifty

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 17 of 18

		半数致死浓度
LD50	:	Lethal Dose fifty per cent.
		半数致死剂量
MARPOL	:	International Convention for the Prevention of Pollution From Ships
		防止船舶造成污染国际公约
REACH	:	Registration Evaluation And Authorisation Of Chemicals
		化学品的注册, 评估和授权
RID	:	Regulations Relating to International Carriage of Dangerous Goods by Rail
		国际危险货物铁路运输规则
RTECS	:	Registry of Toxic Effects of Chemical Substances
		化学品毒性危害注册
STEL	:	Short term exposure limit
		短时间暴露限值
TWA	:	Time-Weighted Average
		时间加权平均值
OSHA	:	Occupational Safety and Health Administration
		职业安全与健康管理局
NIOSH	:	National Institute for Occupational Safety and Health
		国家职业安全与健康研究所
TLV-TWA	:	Threshold Limit Value-Time Weighted Average
		容许最高浓度-时间加权平均值
TLV-STEL	:	Threshold Limit Value-Short Term Exposure Limit
		容许最高浓度-短时间暴露限值
PEL	:	Permissible Exposure Limit
		容许暴露限值

SAFETY DATA SHEETS (SDS)

化学品安全技术说明书 (SDS)

According to Regulation (EC) No 1907/2006. Annex,
Amended by COMMISSION REGULATION (EU) 2020/878.

According to REGULATION (EC) No 1272/2008

No.: SDS20250724A00

Date: Jul. 24. 2025

Page 18 of 18

Date: Jul. 24. 2025

填表时间: 2025年07月24日

Data Audit Units: Shenzhen Tuozhu Technology Co., Ltd.

数据审核单位: 深圳拓竹科技有限公司

Disclaimer: The information in this Safety Data Sheet (SDS) was obtained from sources which we believe are reliable. However, the information is provided without any warranty, express or implied, regarding the accuracy or correctness. The conditions or methods of handling, storage, use and disposal of the product are beyond our control and may be beyond our knowledge. For this and other reasons, we do not assume responsibility and expressly disclaim liability for loss, damage, or expense arising out of or in any way connected with the handling, storage, use, or disposal of this product. All information, recommendations, and suggestions appearing herein concerning this product are taken from sources or based upon data believed to be reliable.

本资料并非产品说明书, 只是为了提供指导性的建议, 这里没有任何的担保、表白或承诺。推荐的工业卫生和安全处理程序只是基于我们的经验和行业中的普遍共识。因此, 每位用户应于使用本产品前仔细审阅本资料和产品说明书, 并决定本资料是否适用于用户的特定用途和领域的具体应用。

样品照片 Sample Photo



The End of MSDS

*** MSDS结束***



Bambu Filament

Technical Data Sheet V2.0

PLA Basic

• Basic Info

PLA is the most common material in 3D printing as it's easy to print and inexpensive. Meanwhile, its stiffness and strength can meet most printing needs. It is worth mentioning that it can biodegrade in some artificial composting conditions. Bambu PLA Basic is designed for high-speed printing. Compared to general PLA, it can easily achieve printing speeds up to 250-300 mm/s and has excellent toughness and Z-layer strength.

• Specifications

Subjects	Data
Diameter	1.75 mm
Net Filament Weight	1 kg
Spool Material	ABS (Temperature resistance 70 °C)
Spool Size	Diameter: 200 mm; Height: 67 mm

• Recommended Printing Settings

Subjects	Data
Drying Settings before Printing	55 °C, 8 hours
Printing and Storage Humidity	< 20% RH (Sealed with desiccant)
Nozzle Temperature	190 - 230 °C
Bed Type	Cool Plate, High Temperature Plate or Textured PEI Plate
Bed Surface Preparation	Glue
Bed Temperature	35 - 45 °C
Cooling Fan	100%
Printing Speed	< 300 mm/s
Retraction Length	0.6 - 1.0 mm
Retraction Speed	20 - 40 mm/s
Chamber Temperature	25 - 45 °C
Max Overhang Angle	55°

Subjects	Data
Max Bridging Length	30 mm
Support Material	Support for PLA

• Properties

Bambu Lab has tested the differing aspects in the performance of PLA Basic material, including physical, mechanical, and chemical properties. Typical values are listed as followed:

Physical Properties		
Subjects	Testing Methods	Data
Density	ISO 1183	1.24 g/cm ³
Melt Index	210 °C, 2.16 kg	45.8 ± 6.6 g/10 min
Melting Temperature	DSC, 10 °C/min	160 °C
Glass Transition Temperature	DSC, 10 °C/min	60 °C
Crystallization Temperature	DSC, 10 °C/min	N / A
Vicar Softening Temperature	ISO 306, GB/T 1633	57 °C
Heat Deflection Temperature	ISO 75 1.8 MPa	54 °C
Heat Deflection Temperature	ISO 75 0.45 MPa	57 °C
Saturated Water Absorption Rate	25 °C, 55% RH	0.43%

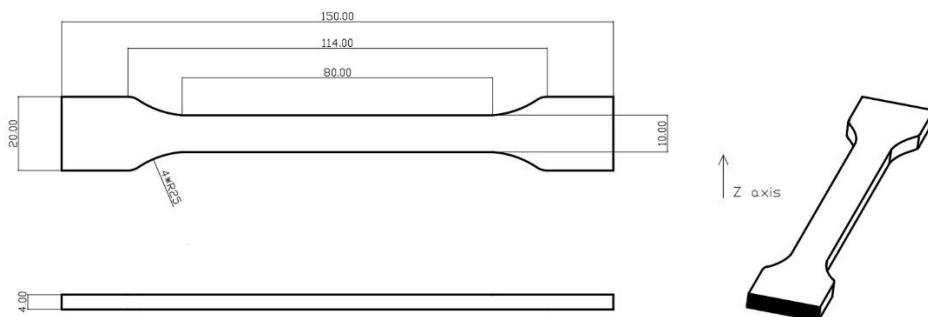
Mechanical Properties		
Subjects	Testing Methods	Data
Young's Modulus (X-Y)	ISO 527, GB/T 1040	2580 ± 150 MPa
Young's Modulus (Z)	ISO 527, GB/T 1040	1980 ± 100 MPa
Tensile Strength (X-Y)	ISO 527, GB/T 1040	36 ± 2 MPa
Tensile Strength (Z)	ISO 527, GB/T 1040	32 ± 5 MPa
Breaking Elongation Rate (X-Y)	ISO 527, GB/T 1040	15.2 ± 0.5%
Breaking Elongation Rate (Z)	ISO 527, GB/T 1040	8.3 ± 0.3%
Bending Modulus (X-Y)	ISO 178, GB/T 9341	2270 ± 60 MPa
Bending Modulus (Z)	ISO 178, GB/T 9341	1990 ± 50 MPa
Bending Strength (X-Y)	ISO 178, GB/T 9341	73 ± 3 MPa
Bending Strength (Z)	ISO 178, GB/T 9341	68 ± 5 MPa
Impact Strength (X-Y)	ISO 179, GB/T 1043	61.2 ± 2.8 kJ/m ² *; 20.3 ± 1.2 kJ/m ² (notched)
Impact Strength (Z)	ISO 179, GB/T 1043	23.8 ± 0.9 kJ/m ² *
*As new color options in the PLA Basic series, the gradient filament retains similar performance to PLA Basic while providing even stronger toughness and Z-layer strength.		

Other Physical and Chemical Properties	
Subjects	Data
Odor	Odorless
Composition	PLA
Skin Hazards	No hazard
Chemical Stability	Stable under normal storage and handling conditions
Solubility	Insoluble in water
Resistance to Acid	Not resistant
Resistance to Alkali	Not resistant
Resistance to Organic Solvent	Not resistant to some organic solvents
Resistance to Oil and Grease	Resistant to most kinds of oil and grease
Flammability	Flammable and self-extinguishing in the air
Combustion Products	Water, carbon oxides
Odor of Combustion Products	Odorless

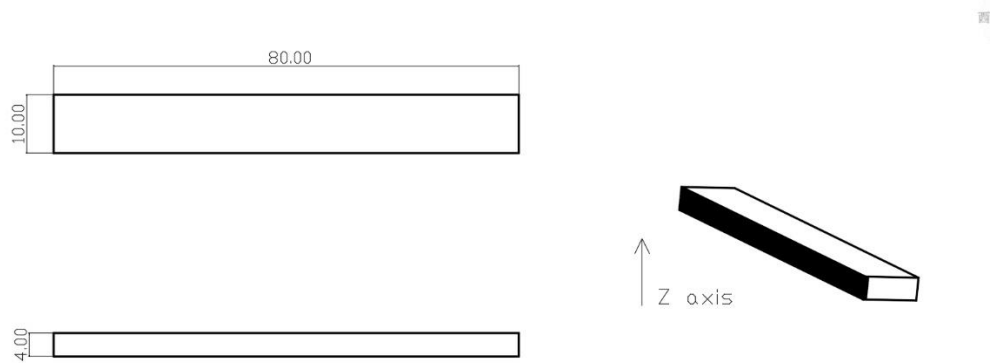
• Specimen Test

Specimen Printing Conditions	
Subjects	Data
Nozzle Temperature	220 °C
Bed Temperature	35 °C
Printing Speed	200 mm/s
Infill Density	100%
<i>*All the specimens were annealed and dried at 55 °C for 8 hours before testing.</i>	

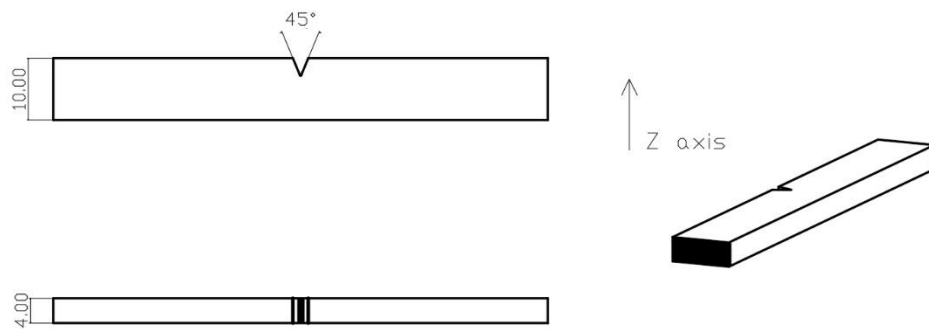
1. Tensile Testing



2. Bending Testing



3. Impact Testing



• Disclaimer

The performance values are tested by standard samples at Bambu Lab, and the values are for design reference and comparison only. Actual 3D printing model performance is related to many other factors, including printers, printing conditions, printing models, printing parameters, etc.

In the process of using Bambu Lab 3D printing filaments, users are responsible for the legality, safety, and performance indicators of printing. Bambu Lab is not responsible for the use of materials and scenarios and is not responsible for any damage that occurs in the process of using our filaments.